

OZI 9001:2008

www.dynacast.ph



# DYNAMIC CASTINGS Makers of quality non-ferrous metal castings since 1968



### **COMPANY PROFILE**

#### DYNAMIC TRACK RECORD

For over 45 years, Dynamic Castings (DYNACAST), an ISO 9001:2008 CERTIFIED company has established itself as the country's industry leader in the field of non ferrous metal castings serving the country's major industries: SUGAR, CEMENT, WOOD, FOOD & BEVERAGE, FISHING, SHIPPING, TRANSPORT, and POWER GENERATION. International confidence in Dynacast products are reflected in its products being exported through dealership agreements with partners in the Middle East, Europe, Australia, parts of Asia, and North America.

#### DYNAMIC PERFORMANCE

QUALITY, RELIABILITY, and EFFICIENCY – these are the principles which molds each and every Dynacast product. Dynacast's top quality metal castings are guaranteed to conform to international standards and have passed the strict criteria of leading international classification societies.

Dynacast understands the cost of compromised production schedule and equipment breakdown. With its HIGH STRENGTH and HIGH EFFICIENCY metal castings, clients can be assured of smooth and uninterrupted production operations and great savings on equipment maintenance and upkeep.

#### DYNAMIC TECHNOLOGY

Dynacast's high quality products are a result of the company's continuous efforts to upgrade its equipment and technology, substantive investment in research and development, and constant training for its highly skilled workforce.

Dynacast's induction furnaces, the latest in melting technology, are available in a wide range of tonnage capacities enabling better flexibility in accommodating customer requirements. By also operating its own sand reclaimers and machining equipment the company is able to obtain a high level of production capacity at a lower cost, closely guard its products' quality, and achieve excellent precision machining capabilities.

Dynacast's laboratory also boasts of the most advanced testing and calibrating equipment including a Shimadzu Universal Testing Machine, Spectrolab Metal Analyzer, Schenck Dynamic Balancing Machine, and King Brinell Hardness tester.

#### DYNAMIC SERVICE

Dynacast is committed to providing its clients with excellent and personalized service from pre-sales consultation to aftersales service. It takes pride in its ability to deliver accurate and reliable propeller sizing, calculation, computation, and design as well as provide consultation prior to sales. Taking advantage of its strategic location, head-quartered in the Visayas with branches in Luzon and Mindanao, Dynacast takes pride in providing its valued clients fast delivery, thus reducing lead times and avoiding delays in production schedules.

With heightened environmental awareness and the scarcity of raw materials, Dynacast also provides its clients with the eco-friendly option of offsetting their worn out castings allowing them to recycle and considerably save on cost.

#### DYNAMIC GUARANTEE

The chemical composition and physical properties of ALL Dynacast products are guaranteed to conform to the Society of Automotive Engineers (SAE) 64 and American Society for Testing and Materials (ASTM) standards, with Mill Testing Certificate, and free from injurious casting defects.





### MILL ROLLER BEARINGS



#### MILL JOURNAL BEARING for WALKER MILL

Material: SAE 67

Size:

620mm Flange x 500mm Body x 510mm ID x 610mm OAL

Weight:

366 kls. Hydrotested @ 40 PSI



#### MILL JOURNAL BEARING

Material: SAE 67

Size:

635mm Flange x 583mm Body x 515mm ID x 660mm OAL

Weight: 352 kls.



#### WATER COOLED TOP JOURNAL BEARING

Material:

C.M. Lovested Tiger Bronze SAE 67

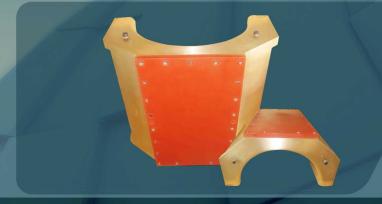
Size:

685mm Flange x 620mm Body x 460mm ID

x 617mm OAL

Weight:

366 kls/have Hydrotested @ 40 PSI



#### MILL BEARING

Material: SAE 62

Size:

730mm Length x 660mm Width x 350mm Height x 535.5mm ID

Weight:

480 kls./halve



### **MILL ROLLER BEARINGS**



#### TOP ROLL BEARING LINER

Material: SAE 63

Sizo.

25" Flange x 21" Body x 19" ID x 28" OAL

Weight:

147 kls. Hydrotested @ 40 PSI



#### TOP ROLLER, UPPER HALF PINTLE SIDE

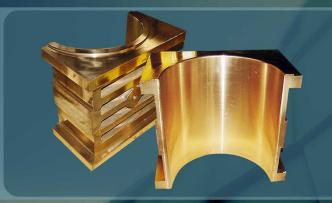
Material: SAE 67

650mm Length x 600mm Width

x 250mm ID

Weight:

794 kls./halve Hydrotested @ 40 PSI



#### TOP ROLL JOURNAL BEARING

Material:

**SAE 67** 

Size:

410mm Flange x 310mm ID

x 345mm OAL

Weight:

95 kls/halve Hydrotested @ 2 kg



#### **BEARING HALF TOP ROLLER**

Material:

**SAE 63** 

Sizo

585mm Flange x 540 mm Body x 48.6 mm ID x

657.22 AOL

Weight:

432.5 kls/halve Hydrotested @ 2 kg



### **CHAIR LINERS**



#### MILL ROLLER **JOURNAL BEARING**

**Material: SAE 67** 

Size:

598mm FOD x 530mm BOD x 460mm

ID x 617mm OAL

Weight:

159 kls. / halve



#### **BOTTOM ROLL BEARING LINER**

**Material: SAE 67** 

Size:

580mm FOD x 520mm BOD x 455mm ID x 620mm OAL

Weight: 147 kls



#### **BOTTOM BEARING LINER OF** MILL FEED & GEAR SIDE

**Material: SAE 63** 

Size: 24-1/2" FOD x 22" BOD x 19.035" ID

x 28" OAL

Weight: **200 kls** 



#### **MILL TOP ROLL BEARING LINER**

Material: **SAE 63** 

Size:

25 7/8" FOD x 22.535" BOD x 19.035" ID x 28" OAL

Weight:



#### TRAVELING GRATES

#### **BIGELOW TRAVELING GRATE** (Split Type)

**Material:** 

Aluminum Bronze 9D, Copper Alloy C95500; ASTM B505, ASTM B271

Size:

5" OD x 4" ID x 6" L

Weight:

6.0 kls/set of 2 halves

#### **CROFT LINERS**



Material: **SAE 67** 

Size:

25" FOD x 23" BOD x 21" ID x 25" OAL

Weight:

133 kls.



#### **TOP ROLLER JOURNAL BEARING**

Material:

**SAE 67** 

650mm FOD x 584mm BOD x

533.4mm ID x 660.4mm OAL

Weight:

145 kls./halve

#### **CROFT GEAR LINER**



Size:

19" FOD x 16 3/4" BOD x 14" OD x 16" OAL

Weight:

90.50 kls/halve



Material: **SAE 67** 

Size:

20 3/8"FOD x 19"BOD x 16.80"ID

x 20"OAL

Weight:

110 kls/halve







#### **PISTON LINERS**



#### **PISTON SEGMENT**

Material: **SAE 63** 

Size:

300mm OD x 272mm ID x 330mm L

Weight:

46.50 kls.



#### **HYDRAULIC PISTON LINER** for FARREL MILL

Material:

**SAE 67** 

Size:

16 3/4" OD x 15" ID x 18 5/16 Length

Weight:

114.50 kls

### **PUMP IMPELLERS**



#### **CENTRIFUGAL PUMP Multi-Stage Close Type Assembly**

with Diffuser & Wearing Ring for 4HMT Fabrication, Dynamically Balance (a) 1800 RPM

> Material: **SAE 62**

24.25" OD x 1.8 face width

Weight: 20.5 kls/ set

#### **MILL BEARINGS**



Material: SAE 67

630mm Length x 600mm Width x 500mm ID

651 kls/halve Hydrotested @ 40 PSI



### **Power Generating Industry**







#### UPPER SEALING RING FOR TURBINE FRANCIS

Material:

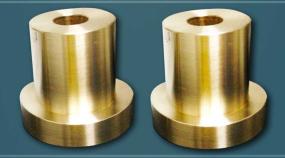
**Nickel Aluminum Bronze AlBC3** 

G:--

1410mm OD x 1337mm ID x 60mm Thickness

Weight:

68 kls



#### **STEM NUT**

Material:

Alloy 9C/C95400HT-B

Size:

5.1" FOD x 1.6" Flange Thickness x 3.625" BOD x 1.5" ID x 5.980" Over All Length

Weight: 8.1 kls

### **Food & Beverage Industry**



### SPUR GEAR FOR BOTTLE WASHER

Material:

SAE 65 Size:

647mm OD x 491mm ID x 82.50 thk

Weight: 145 kls



#### **GEAR BLANKS**

Material:

**Nickel Aluminum Bronze** 

Size:

425mm OD x 238mm ID x 58mm Thk

Weight:

35 kls.



#### **WORM GEAR BLANKS**

Material:

Manganese Bronze

Size:

351mm OD x 255mm ID x 54.5mm thk

Weight:

# Mining Industry







SOCKET LINER for 7' SYMON'S CRUSHER

Material: SAE 64

Size:

53 1/8" OD x 10 1/2" height

Weight: 399 kls.

PLATE STEP BEARING, LOWER for 7' SYMON'S CRUSHER

Material:

**SAE 64** 

Size:

574mm OD x 18.87mm thk

Weight: 47 kls.





ECCENTRIC WEARING PLATE for 54" GYRATORY CRUSHER

Material: SAE 64

Size

45 7/8" OD x 35 7/8" ID x 1.5" thk

Weight: 127 kls.

BOTTOM SHELL BUSHING for 54" GYRATORY CRUSHER

Material:

**SAE 64** 

Size:

38.75" OD x 36.105" ID x 36" L

Weight:

625 kls.





Material: SAE 62

Ciro.

24.25" OD x 1.8 face width

Weight: 20.5 kls/set





### Mining Industry.





### CENTRIFUGAL PUMP MULTI-STAGE CLOSE TYPE ASSEMBLY

with DIFFUSER & WEARING RING for 4HMT fabrication, Dynamically Balanced @ 1800RPM

Material:

**SAE 62** 

Size:

24.25" OD x 1.8 face width

Weight:

20.5 kls./set



#### PISTON WEARING PLATE for HYDROCONE & GYRATORY CRUSHER

Material:

**SAE 64** 

Size:

558.80mm OD x 203.20mm ID x 50.80mm thk

Weight:

88 kls.



### BUSHING COUNTER SHAFT for 7' SYMON'S CRUSHER

Material:

**SAE 64** 

Size:

12" FOD x 5/8" Flange Thickness x 7 3/4" BOD x 6.52" ID x 18" OAL

Weight:

50 kls.



### INNER ECCENTRIC BUSHING for 84" HYDROCONE CRUSHER

Material:

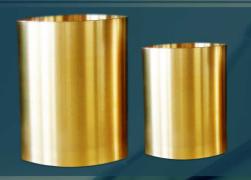
**SAE 64** 

Size:

24.60" OD x 21.40" ID x 36" Length

Weight:

630 kls.



### MAINSHAFT STEP for HYDROCONE CRUSHER

Material:

**SAE 64** 

Size

546.10mm OD x 203.20mm ID x 57.91mm thk

Weight:



### Mining Industry





INNER ECCENTRIC BUSHING for 7' SYMON'S CRUSHER

Material: SAE 67

Size:

20 1/8" OD x 18" ID x 56 3/8" L

Weight: 350 kls.



OUTER ECCENTRIC BUSHING for 7' SYMON'S CRUSHER

Material: SAE 67

Size.

26 5/8" OD x 24 5/8" ID x 51 3/8" L

Weight: 552 kls.



PLATE STEP BEARING, CENTER for SYMON'S CRUSHER

Material:

**SAE 64** 

Size:

577.85mm OD x 18.87 mm Thick

Weight:

50 kls.



### Aggregates



**OUTER ECCENTRIC BUSHING** 

Material: SAE 64

Size

334mm OD x 327mm ID x 641mm Over-All Length

Weight: 552 kls.

INNER ECCENTRIC BUSHING for Telsmith Cone Crusher, Model 48 S Material: SAE 64

Size:

Upper: 230mm OD x 213.5mm ID, Lower: 151.8mm OD x 134.8mm ID

x 827.10mm OAL

Weight: 36.5 KLS



### **Cement Industry**





#### **BRONZE BUSHING**

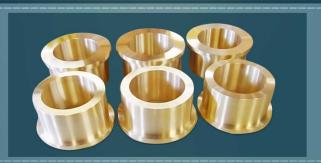
Material: SAE 67

#### Size:

408mm OD x 377mm ID x 218mm over all length

#### Weight:

55 kls.



#### **BUSHING, ROLLER JOURNAL BEARING**

#### Material:

**SAE 63** 

#### Size:

184.15mm FOD x 19.05mm Flange thk x 127mm BOD x 95.25mm ID x 152.40mm OAL

#### Weight:

9.50 kls.



#### **BUSHING, ROLLER JOURNAL ARM**

#### Material:

**SAE 63** 

#### Size:

184.15mm Flange OD x 19.05mm Flange Thickness x 127mm BOD x 95.5mm BID x 152.40mm Overall Length

#### Weight:

9.50 kls.



#### KILN THRUSTER BUSHING

#### Material:

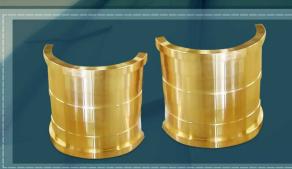
**SAE 65** 

#### Size

421mm FOD x 25mm Flange Thickness x 393mm BOD x 342mm ID x 420

#### Weight:

101 kls/halves



#### SINGLE REDUCTION GEARBOX

#### Material:

**SAE 63** 

#### Size:

446mm FOD x 402mm BOD x 355mm ID x 428mm OAL

#### Weight:

### **Marine Industry**







### Internationally Classed Marine Propeller











Dynacast's unwavering commitment to quality, continuous improvement, and service has earned the company an ISO 9001:2008 Quality Management Systems Certification from TÜV Rheinland - a global leader in management systems certification services.

CONTROLLABLE PITCH PROPELLERS (CPP) BLADES Manganese Bronze / Nickel Aluminum Bronze Material



ABS CLASSED CPP BLADES FOR PASSENGER FERRY BOAT 700 TONS, 32 KNOTS

#### BEFORE & AFTER PROPELLER REPAIR







#### ZINC / ALUMINUM ANODES

#### PROPELLER SHAFT SLEEVES



Material:
Cast Hard Bronze SAE 63/JIS
BC3 (designed to match
hardened steel)

#### Size:

As per specification and Hydrotested @ 2kg as required by International Classification Societies



### FACILITIES

ISO 9001:2008





**INDUCTION FURNACE** 



SAND RECLAIMERS



INDUCTOTHERM GROUP



MELTING

### RAW MATERIALS



ZINC



LEAD



COPPER



TIN



**ALUMINUM** 

### LABORATORY

### **SHIMADZU**

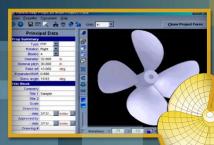






**SPECTROMETERS** 

### SPECTROLAB



PROPELLER CALCULATION & DESIGN





PROPELLER
ELECTRONIC
SCANNING MACHINE





**SEA TRIAL** 





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